



Non-combustible glass fabrics - DIN EN 13501-1: A2-s1, d0 (EU)

DIN 4102-A2 (D); BS 476 (GB); M0 (F)

For highest safety and creative design

Sewing instructions

When tailoring the FLAMLINER qualities we would like to ask you to adhere to the following points:

Due to their relatively high weight decorative glass fabrics will drape neatly. Attachment of metal weights to bottom hems is not necessary.

IMPORTANT	Top hem should be folded over twice
Measuring and	final length plus double height of top hem plus height of bottom cutting hem
Heading tape	use regular heading tapes the tape should be fixed with two seams
Sewing yarns	100% polyester thread, thread size 120 or cotton thread Nm 120/2 For non-combustible sews please use sewing threads like PTFE-coated glass yarns
Needle	pointed needle, needle size 90
Sewing machine setting	4 stitches per cm, loose tension on sewing thread, and moderate pressure on the pressure foot.
Upper seam	make the seam 0,5 cms from edge of double folded hem. Attach heading tape by means of a second seam.

Please make sure that the wash and care labels attached to the delivered rolls are sewn into each curtain.